PCT





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7:

B65D 75/20, A61M 15/00, A61K 9/70

A1

(11) International Publication Number:

WO 00/64779

(43) International Publication Date:

2 November 2000 (02.11.00)

(21) International Application Number:

PCT/EP00/03518

(22) International Filing Date:

19 April 2000 (19.04.00)

(30) Priority Data:

11

9909357.7

24 April 1999 (24.04.99)

GB

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(81) Designated States: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: MEDICAMENT CARRIER

10 30

(57) Abstract

4

There is provided a carrier comprising a sheet (10) having a first portion and a second portion; a retainer (20) in said first portion for containment of product; a fold in said second portion such that the second portion is foldable towards said retainer to form a cover therefor, and a join between said cover and the retainer. The carrier is suitable for the containment of a range of different products, particularly medicaments.

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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference FOR FURTHER see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.					
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)			
PCT/EP 00/03518	19/04/2000	24/04/1999			
Applicant GLAXO GROUP LIMITED et al	•				
according to Article 18. A copy is being tra This International Search Report consists	\mathcal{C}_{2}				
Basis of the report					
 a. With regard to the language, the i language in which it was filed, unle 	nternational search was carried out on the ba ess otherwise indicated under this item.	sis of the international application in the			
the international search was Authority (Rule 23.1(b)).	as carried out on the basis of a translation of t	the international application furnished to this			
was carried out on the basis of the contained in the internation filed together with the internation furnished subsequently to furnished subsequently to the statement that the sub- international application as	b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing: contained in the international application in written form. filed together with the international application in computer readable form. furnished subsequently to this Authority in written form. furnished subsequently to this Authority in computer readble form. the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished. the statement that the information recorded in computer readable form is identical to the written sequence listing has been				
블	nd unsearchable (See Box I).	•			
4. With regard to the title, The text is approved as submitted by the applicant. the text has been established by this Authority to read as follows:					
within one month from the 6. The figure of the drawings to be publi as suggested by the applicant faile	ned, according to Rule 38.2(b), by this Authori date of mailing of this international search repshed with the abstract is Figure No.	ity as it appears in Box III. The applicant may, port, submit comments to this Authority. 1a			

International application No. CT/EP 00/03518

Box III TEXT OF THE ABSTRACT (Continuation of Gem 5 of the first sheet)

References in parentheses have to be added as follows:
- line 1: ... comprising a sheet (10)...
- line 2: ... a retainer (20)...

Box ! Observations where certain claims were 'ound unsearchable (Continuation of item 1 of first sheet)	
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
1. X Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	
Claims 30-39 have not been taken into consideration for the purpose of this International application (Rule 91.1.c PCT: Not rectifiable ommisions)	
2. Claims Nos.: 84-85 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:	
Rule 6.2(a) (PCT) - References to other parts of the international application	
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	_
This International Searching Authority found multiple inventions in this international application, as follows:	
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.	
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:	•
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.	

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 84-85

Rule 6.2(a) (PCT) - References to other parts of the international application

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

If TRNATIONAL SEAR HILLEPORT

International Application No T/EP 00/03518

A. CLASSIFICATION OF SUBJECT M. IPC 7 B65D75/20

A61M15/00

A61K9/70

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B65D A61M A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, EPO-Internal

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 590 645 A (DAVIES MICHAEL BIRSHA ET AL) 7 January 1997 (1997-01-07) abstract; claims	1-4,6, 15-30, 40-83
A	US 3 698 549 A (GLASSMAN JACOB A) 17 October 1972 (1972-10-17) claims; figures	1,6-8, 15-19, 29,34, 40-83
А	EP 0 101 298 A (JOHNSON & JOHNSON PROD INC) 22 February 1984 (1984-02-22) claims; figures	1,6-9, 15-19, 21-23, 29,40-83
	-/	

Further documents are listed in the continuation of box C.	X Patent family members are listed in annex.		
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention 		
citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family		
Date of the actual completion of the international search 4 August 2000	Date of mailing of the international search report 2 5, 98, 00		
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Authorized officer SERRANO GALARRAGA, J		

Form PCT/ISA/210 (second sheet) (July 1992)

IN RNATIONAL SEARCH REPORT

International Application No /EP 00/03518

C / Continu	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	7EP 00/03518		
Catrgory °	`	Relevant to claim No.		
A	US 2 968 396 A (PRATT) 17 January 1961 (1961-01-17)	1-3,6-9, 15-19, 21-23, 29,40-83		
	claims; figures	23,40 03		
A	WO 88 10219 A (MOELNLYCKE AB) 29 December 1988 (1988-12-29)	1,15-19, 21-23, 29,40-83		
	claims; figures			
A	FR 850 597 A (PAD-Y-WAX COMPANY) 20 December 1939 (1939-12-20)	1,15-18, 21-23, 29,40-83		
	claims; figures	2,,,,		
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The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty

For receiving office use only
International Application No. 10 3 5 1 8
International Filing Date 1 9 APR 2000 (1 9. 04. 00)
EUROPEAN PATENT OFFICE PCT INTERNATIONAL APPLICATION Name of receiving Office and "PCT Interna ication"
Applicant's or agent's file reference (if desired) (12 characters maximum) PG3694/ PCT

<u>.</u>	Applicant's or agent's f (if desired) (12 charac	·				
Box No. I TITLE OF INVENTION Medican	nent Carrier					
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Name and address: (Family name followed by given name; for a legal en designation. The address must include postal code and name of country. The indicated in this Box is the applicant's State (that is, country) of residence if	This person is also inventor.					
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This person is applicant all designated for the purposes of: all designated States all designated States		United States the States indicated in the supplemental Box				
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Glaxo Group Ltd.		applicant and inventor				
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Further applicants and/or (further) inventors are indicated on a continuation sheet.						
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The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:						
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PIKE, Christopher Gerard		Facsimile No.: 01628-471878				
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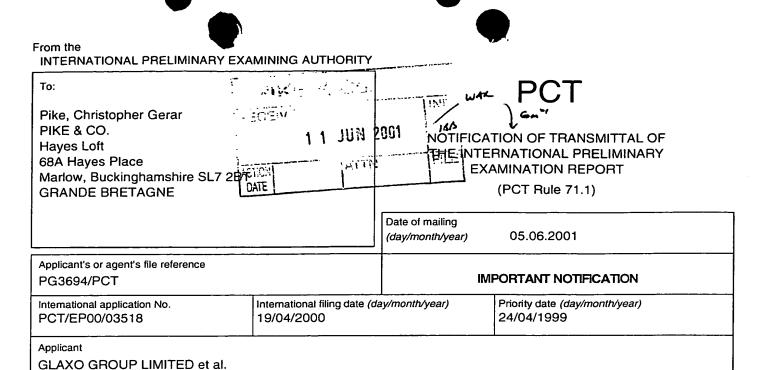
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If none of the following sub-boxes is used, this sheet is not to be included in the request.						
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DAVIES, Michael Birsha	applicant and inventor					
Glaxo Group Ltd.	inventor only (If this check-box					
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X K7	Kazakhstan	bec	ome i	party to the PCT after issuance of this sneet:		
	Saint Lucia	X		ua and Barbuda		
=	IXI Algena					
Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation (including fees) must reach the receiving Office within the 15-month time limit.)						

at the expiration of that time limit. (Confirmation (in Form PCT/RO/101 (second sheet) (January 2000)

		Sheet No 4					
Box No. VI PRIORITY CLAIM Further priority claims are indicated in the Supplemental Box							
BOX 140: VI TRIORI	T CDAIN		Where earlier application is				
Filing Date of Earlier Application (day/month/year)	Number of earlier application	national application: country	regional application:* regional Office	international application: receiving Office			
item (1) (24.04.99) 24 April 1999	9909357.7	GB					
item (2)							
of the earlier applicate purposes of the prese Where the earlier applearis Convention for the	tion(s) (only if the earlier o ent international applicatio dication is an ARIPO applicat e Protection of Industrial Pro	application was filed with on is the receiving Office) tion, it is mandatory to indic operty for which that earli ap	identified above as item(s):	ist one country party to the i)). See Supplemental Box.			
	RNATIONAL SEARC	HING AUTHORITY					
Choice of International Sea (if two or more International Sea ompetent to carry out the international Sea Authority chosen; the two-letter of ISA/	rching Authorities are ational search, indicate the	Request to use results search has been carried of Date (day/month/year)	of earlier search; reference ut by or requested from the Intern Number Cou	to that search (if an earlier ational Searching Authority): intry (or regional office)			
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Box. VIII CHECK LIST; LANGUAGE OF FILING This international application contains the following number of sheets: request				f any: (s): 1 sm or other biological uter readable form			
Agent for the Applicants For receiving Office use only							
		_	/	2. Drawings			
Date of actual receipt of international application	n	1 9 APR 2000	(1 9. 04. 00)	received:			
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:							
4. Date of timely receipt of corrections under PCT	A =ticle 11/21:	6. Tran	smittal of search copy delayed				
International Searching specified by the applications		until	search fee is paid				
Date of receipt of the record copy by the International Bureau use only							



PATENT COOPERATIO

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/

Authorized officer

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PATENT COOPERATION TREATY PCT

REC'D 1 7 JUL 2001

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applican	's or a	gent's file reference					
PG369		-	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)			
Internation	nal ap	olication No.	International filing date (day/month	//year) Priority date (day/month/year)			
PCT/EP00/03518		3518	19/04/2000	24/04/1999			
Applicant GLAXC 1. This and 2. This	GRC interris tran	DUP LIMITED et al. national preliminary examismitted to the applicant and applicant and applicant and applicant and applicant and applicant and are the basenmended and are the basenmended and are the basenmended.	according to Article 36. 6 sheets, including this cover short by ANNEXES, i.e. sheets of the	e description, claims and/or drawings which have			
		exes consist of a total of		-			
	_		ting to the following items:				
i li		Basis of the report		·			
10	⊠	Priority					
IV				entive step and industrial applicability			
V	⊠	Lack of unity of invention Reasoned statement up		ovelty, inventive step or industrial applicability;			
	_	citations and explanatio	ons suporting such statement	overty, inventive step or industrial applicability;			
VΙ	_	Certain documents cite					
VII	⊠	Certain defects in the in					
VIII	VIII 🗵 Certain observations on the international application						
Date of submission of the demand			Date of co	mpletion of this report			
30/10/20	00		05.06.200	1			
Name and openionary	exami	address of the international ning authority:	Authorized	officer Spanning			
European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465			epmu d	auer, H-P No. +49 89 2399 2618			



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/03518

I. Basi	s of the	report
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•	th ar	with regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:							
	1,	3,6-10	as originally filed						
	2,4	1,5	with telefax of	18/04/2001					
	CI	aims, No.:							
		-20,30 (part), -82	as received on	30/10/2000	with letter of	25/10/2000			
		9,21-29,30 (part), -86	with telefax of	18/04/2001					
	Dra	awings, sheets:							
	1/7	-7/7	as originally filed						
2.	. With regard to the language , all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.								
	The	These elements were available or furnished to this Authority in the following language: , which is:							
		the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).							
			blication of the international app			. ,,			
	the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).								
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:								
		contained in the int	ernational application in written	form.					
			ently to this Authority in written fo	•					
			ently to this Authority in compute		m.				
	☐ The statement that the information recorded in computer readable form is identical to the written sequence								



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/03518

	listing ha	as been furn	iished.			
4.	The amendm	ents have re	esulted in the cancellation of:			
í	☐ the desc	ription,	pages:			
(☐ the claim	*	Nos.:			
[☐ the draw	ings,	sheets:			
5. [☐ This repo	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):				
	(Any rep report.)	lacement sh	neet containing such amendments must be referred to under item 1 and annexed to this			
6. <i>F</i>	Additional ob	servations, i	if necessary:			
III. N	lon-establis	hment of o _l	pinion with regard to novelty, inventive step and industrial applicability			
1. T o	he questions bvious), or to	he questions whether the claimed invention appears to be novel, to involve an inventive step (to be non- povious), or to be industrially applicable have not been examined in respect of:				
	☐ the entire	internation	al application.			
D	d claims No	os. 84,85.				
oeca	iuse:					
	the said i not requi	nternational e an interna	application, or the said claims Nos. relate to the following subject matter which does ational preliminary examination (<i>specify</i>):			
×	unclear th	iption, claim at no mean rate sheet	ns or drawings (indicate particular elements below) or said claims Nos. 84,85 are so hingful opinion could be formed (specify):			
	the claims	s, or said cla formed.	aims Nos. are so inadequately supported by the description that no meaningful opinion			
] no interna	itional searc	ch report has been established for the said claims Nos			
ar	meaningful ind/or amino a structions:	nternational acid sequen	I preliminary examination cannot be carried out due to the failure of the nucleotide ice listing to comply with the standard provided for in Annex C of the Administrative			
	the writter	n form has n	not been furnished or does not comply with the standard.			
	the comp	uter readable	e form has not been furnished or does not comply with the standard.			



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/03518

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes:

Claims 1-83,86

No:

Claims

Inventive step (IS)

Yes:

Claims 1-83,86

No: Claims

Industrial applicability (IA)

Yes:

Claims 1-83,86

No: Claims

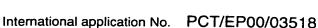
2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet



EXAMINATION REPORT - SEPARATE SHEET

Item III

Claims 84, 85 contain a reference to the drawings. According to Rule 6.2(a) PCT, 1. claims should not contain such a reference except where is absolutely necessary. Such is not, however, the case here.

Item V

1. The following documents are referred to

D1...FR-A-850 597

D2...US-A-3 698 549

D3...EP-A-0 101 298

D4...US-A-5 590 645.

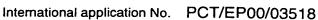
- 2. The claims are unclear (Article 6 PCT) as indicated in Item VIII.
- 3. According to each of the documents D1 - D3 a carrier of the kind concerned comprises a retainer formed as a space between the first and the second portion and thus as a part of the first and the second portion; cf. D1: figures 5, 7; D2: figures 1 - 4 and D3: figures 1 - 3.
- 4. The subject-matter of a claim 1 clarified as indicated in item VIII is novel and not suggested by the available prior art (Article 33 (2) and (3) EPC), which does not lead towards provision of a retainer in the first portion of the sheet and formation of a cover by the second portion in order to solve the problem (page 2, paragraph 4). Thus claim 1 satisfies the requirements of Article 33 (2) and (3) PCT.

This applies correspondingly with regard to a claims 24 (inhalation device), 29 (method) clarified as indicated in item VIII, claim 34 (use) as well as the dependent claims.

Item VII

1.1 Each independent claim should have been properly cast in the two-part form (6.3 (b) PCT), starting e.g. from D1.

INTERNATIONAL PRELIMINARY



EXAMINATION REPORT - SEPARATE SHEET

- 1.2 Reference signs in parentheses should have been inserted in the claims to increase their intelligibility, Rule 6.2(b) PCT. This applies to both the preamble and characterising portion.
- 1.3 To meet the requirements of Rule 5.1(a)(ii) PCT, the documents D1 D4, D4 concerning claims 24 - 28, should have been identified in the description and the relevant background art disclosed therein should be briefly discussed.

Item VIII

- 1. Claim 1 is unclear (Article 6 PCT) for the following reasons.
- 1.1 The feature: "said retainer comprising a pocket or hole therein" does not clearly define the structure or shape of the retainer since neither the structure / shape of the pocket or of the hole is defined.

Concerning the first alternative (pocket) cf. e.g. page 10, lines 11 - 13, concerning the second alternative (hole) cf. e.g. page 10, lines 27-29. Additionally it needs to be recognised that a hole as such cannot be considered as being sufficient to form a retainer.

Claim 29 is unclear for corresponding reasons.

- 1.2 The feature of claim 1 according to which the carrier comprises "a fold in said second portion ... " is unclear e.g. in view of claim 29: "folding a second portion ... "; page 10, lines 13 - 15 and the drawings (cf. e.g. figure 1a), according to which the fold is not in the second portion but links the first and the second portion.
- Claim 24 is unclear since the "combination" referred to is neither defined in 2. structural nor in functional terms. Consequently claim 24 does not comprise a feature clearly defining the structure of an inhalation device or a part thereof cooperating with a carrier as referred to. In this connection the additional feature of claim 25 appears as being essential for the inhalation device.

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which are separately attached to films used to seal the medicament retainers. The present invention in embodiments provides advantages over such packs in that it is especially useful for the elderly and infirm since the free end of the strip is readily identifiable and simple to grasp, without the added complication of numerous cords or tapes which act as a separate release mechanism.

It will also be seen that in several embodiments of the present invention the free end of the sheet or strip is peeled back automatically by virtue of a releasing means incorporated into the inhalation device, hence avoiding the need to grasp the strip manually. Such a feature further enhances the ease of use of the inhalation device since minimum force is required by the user to peel back the medicament retainer.

It is also an object of the present invention to provide a medicament carrier for use in combination with an inhalation device, wherein the design of the inhalation device has the potential, if desired, to handle a medicament carrier having a large number of discrete unit doses without the device becoming unacceptably large. Thus, although a single use inhaler is referred to in the drawings/illustrations, it is possible that such an inhaler may be easily adapted to accommodate a multi-dose medicament container.

It is a further object of the present invention to provide a carrier for a wide range of different product types, comprising a single sheet or elongate strip, which is easy to use and of low manufacturing cost.

, said retainer comprising a pocket or a hole therein

According to one aspect of the present invention there is provided a carrier comprising a sheet having a first portion and a second portion; a retainer in the first portion for containment of product, a fold in the second portion such that the second portion is foldable towards the retainer to form a cover therefor; and a join between the cover and the retainer.

Preferably the sheet comprises an elongate strip. More preferably the retainer--comprises a pocket or a hole raditionally comprises a seal applied thereto. WO 80/64779

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In one aspect, the sheet or elongate strip has a point of weakness between each carrier in the series arrangement, thereby enabling separation of individual carriers from the sheet or elongate strip.

Preferably, the sheet or elongate strip is flexible to enable it to be formed for example, into a spiral, helical or zig-zag shape for incorporation into a suitable device, such as an inhalation device. More preferably, the sheet or elongate strip comprises material selected from the group consisting of metal foil, an organic polymeric material and paper. Most preferably, the carrier comprises a laminate.

Preferably, the join is formable by a joining method selected from the group consisting of heat, laser, radio frequency, adhesive, staple, stamp, pressure and ultrasonic sealing.

Preferably, the join is peelable to enable peelable access to the retainer.

Preferably, the retainer is shaped for receipt by a holder.

In a further aspect, there is provided a carrier comprising a medicament therein. Preferably the medicament is in dry powder, tablet, liquid, paste, cream or capsular form. More preferably the medicament is selected from the group consisting of albuterol, salmeterol, ipratropium bromide, fluticasone propionate and beclomethasone dipropionate and salts or solvates thereof and any mixtures thereof.

According to another aspect of the present invention, there is provided an inhalation device comprising a housing in combination with a medicament carrier as described above. Preferably the housing includes a holder for receipt of the retainer of the carrier. More preferably the inhalation comprises a pull release tab and the pull release tab protrudes from the housing.

Preferably, the retainer consists of a pocket or hole.

AMENDED SHEET

Empfangszeit 18.Apr. 17:55

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Preferably the inhalation device comprises a release mechanism and the pull release tab connects to the release mechanism. More preferably, the release mechanism is separable from the housing of the inhalation device.

According to another aspect of the present invention, there is provided a method of making a carrier comprising forming a retainer in a first portion of a sheet or elongate strip; filling the retainer with product; folding a second portion of the sheet or elongate strip towards the retainer to form a cover therefor, and forming a join between the cover and the retainer.

In one aspect, there is provided a method comprising forming a plurality of retainers in a portion of a sheet or elongate strip; filling the plurality of retainers with product; folding a second portion of the sheet or elongate strip towards the plurality of retainers to form a cover therefor; and forming a join between the cover and the plurality of retainers.

In an other aspect, there is provided a method of making a carrier as described above additionally comprising a fold in the first portion such that the first portion is foldable towards the retainer to form a base therefor, and a join between the base and the retainer.

Preferably there is provided a method of making a carrier in multi-unit form comprising successive iterations of the method described above to form a series arrangement of a plurality of carriers.

According to another aspect of the present invention, there is provided a method of opening a carrier as described above comprising pulling the pull release tab in order to enable access to the retainer.

In a further aspect of the present invention, there is provided the use of a carrier, as described above, for dispensing medicament.

In a preferred aspect, the medicament is used in the treatment of respiratory disorders. More preferably the medicament is used in the treatment of asthma. Most preferably the medicament is salbutamol or albuterol.

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Claims

, said retainer comprising a pocket or a hole therein

- 1. A carrier comprising a sheet having a first portion and a second portion; a retainer in said first portion for containment of product, a fold in said second portion such that the second portion is foldable towards said retainer to form a cover therefor; and a join between said cover and the retainer.
- A carrier according to claim 1, wherein said sheet comprises an
 elongate strip.
 - 3. A carrier according to either of claims 1 or 2, wherein said retainer comprises a pecket or a hole additionally comprises a seal applied thereto.
- 4. A camer according to any of claims 1 to 3 comprising a plurality of retainers in the first portion, wherein the second portion is foldable towards said plurality of retainers to form a cover therefor, and a join between said cover and the plurality of retainers.
- 5. A carrier according to any of claims 1 to 3, additionally comprising a fold in said first portion such that the first portion is foldable towards the retainer to form a base therefor, and a join between said base and the retainer.
- 6. A carrier according to any of claims 1 to 5, additionally comprising an inert support within the retainer for bearing product thereon.
 - 7. A carrier according to any of claims 1 to 6, comprising a second fold in the second portion to form a pull release tab.
- 8. A carrier according to claim 7, wherein said pull release tab is shaped for ease of grip.
 - 9. A carrier according to either of claims 7 or 8, wherein the pull release tab has a looped end.

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- 10. A carrier according to any of claims 7 to 10, wherein said pull release tab has at least one perforation therein.
- 11. A carrier in multi-unit form comprising a series arrangement of a plurality of carriers according to any of claims 1 to 10.
 - 12. A carrier according to claim 11, wherein each of said plurality of carriers is connected together.
- 10 13. A carrier according to claim 12, wherein each of the plurality of carriers is formable from the same sheet or elongate strip.
 - 14. A carrier according to claim 13, wherein said sheet or elongate strip has a point of weakness between each carrier in said series arrangement.
 - 15. A carrier according to any claims 1 to 14, wherein the sheet or elongate strip is flexible.
- 16. A carrier according to any of claims 1 to 15, wherein the sheet or elongate strip comprises material selected from the group consisting of metal foil, an organic polymeric material and paper.
 - 17. A carrier according to claim 16, wherein the carrier comprises a laminate.
 - 18. A carrier according to any one of claims 1 to 17, wherein the join is formable by a joining method selected from the group consisting of heat, laser, radio frequency, adhesive, staple, stamp, pressure and ultrasonic sealing.
- 30 19. A carrier according to any one of claims 1 to 18, wherein the join is peelable to enable peelable access to the retainer.
 - 20. A carrier according to any one of claims 1 to 19, wherein the retainer is shaped for receipt by a holder.

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- 22. A carrier according to claim 21, wherein said medicament is in dry powder, tablet, liquid, paste, cream or capsular form.
- 23. A carrier according to either of claims 21 or 22, wherein the medicament is selected from the group consisting of albuterol, salmeterol, ipratropium bromide, fluticasone propionate and beclomethasone dipropionate and salts or solvates thereof and any mixtures thereof.
- 24. An inhalation device comprising a housing in combination with a carrier as claimed in any of claims 21 to 23.
- 15 25. An inhalation device according to claim 24, wherein said housing includes a holder for receipt of the retainer of the camer.
 - 26. An inhalation device according to either of claims 24 or 25, wherein the carrier comprises a pull release tab and the pull release tab protrudes from the housing.
 - 27. An inhalation device according to claim 26, wherein the inhalation device comprises a release mechanism and the pull release tab connects to the release mechanism.
 - 28. An inhalation device according to claim 27, wherein said release mechanism is separable from the housing.
 - 29. A method of making a carrier comprising forming a retainer in a first portion of a sheet or elongate strip; filling said retainer with product; folding a second portion of said sheet or elongate strip towards the retainer to form a cover therefor, and forming a join between said cover and the retainer.
- 30. A method according to claim 29 comprising forming a plurality of retainers in a said portion of said sheet or elongate strip; filling said plurality of

retainers with product; folding a second portion of the sheet or elongate strip towards the plurality of retainers to form a cover therefor, and forming a join between said cover and the plurality of retainers.

- A method of making a carrier according to claim 29, additionally comprising a fold in said first portion such that the first portion is foldable towards the retainer to form a base therefor; and a join between said base and the retainer.
- 10 32. A method of making a carrier in multi-unit form comprising successive iterations of the method according to any of claims 29 to 31 to form a series arrangement of a plurality of carriers.
- 33. A method of opening a carrier as claimed in any of claims 7 to 23
 comprising pulling the pull release tab in order to enable access to the retainer.
 - 34. Use of a carrier, according to any of claims 21 to 23 for dispensing medicament.
- 20 35. Use of a carrier according to claim 34, wherein said medicament is used in the treatment of respiratory disorders.
 - 36. Use of a carrier according to claim 35, wherein the medicament is used in the treatment of asthma.
 - 37. Use of a carrier according to claim 36, wherein said medicament is salbutamol or albuterol.
- 38. A carrier according to any of claims 1 to 20, comprising an electronic component therein.
 - 39. A carrier according to claim 38, wherein said electronic component is selected from the group consisting of semi-conductor, integrated circuit chip, fuse and battery.

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- 40. A carrier according to any of claims 1 to 20, comprising a food therein.
- 41. A carrier according to claim 40, wherein said food is selected from the group consisting of meat, mycoprotein, milk, cheese, flour, pasta, rice, oil, sugar, confectionery, vegetable, herbal, snack, convenience and fruit foodstuffs.
- 42. A carrier according to any of claims 1 to 20, comprising a beverage therein.
- 10 43. A carrier according to claim 42, wherein said beverage is selected from the group consisting of water, milk, coffee, cocoa, tea, fruit, carbonated and alcoholic drinks.
- 44. A carrier according to any of claims 1 to 20, comprising a toiletry therein.
 - 45. A carrier according to claim 44, wherein said toiletry is selected from the group consisting of toothpaste, soap, mouthwash, shampoo, skin and face cream.
 - 46. A carrier according to any of claims 1 to 20, comprising a cleanser therein.
- 47. A carrier according to claim 46, wherein said cleanser is selected from the group consisting of soap, detergent, enzymic preparation and organic solvent.
 - 48. A carrier according any of claims 1 to 20, comprising a disinfectant therein.
 - 49. A carrier according to claim 48, wherein said disinfectant is selected from the group consisting of sterilant, antiseptic and bleach.
- 50. A carrier according to any of claims 1 to 20, comprising a light-sensitive material therein.

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- 51. A carrier according to claim 50, wherein said light-sensitive material comprises a photographic film.
- 5 52. A carrier according to any of claims 1 to 20, comprising a marking material therein.
 - 53. A carrier according to claim 52, wherein said marking material is selected from the group consisting of toner, ink, dye, pigment, acid and alkali.
 - 54. A carrier according to any of claims 1 to 20, comprising a covering material therein.
- 55. A carrier according to claim 54, wherein said covering material is selected from the group consisting of paint, pigment, dye, corrosion inhibitor, electrical conductor, electrical insulator and static inhibitor.
 - 56. A carrier according to any of claims 1 to 20, comprising a toy therein.
- 57. A carrier according to claim 56, wherein said toy is selected from the group consisting of model, figure, doll, animal, jigsaw and game.
 - 58. A carrier according to any of claims 1 to 20, comprising haberdashery therein.
 - 59. A carrier according to claim 58, wherein said haberdashery is selected from the group consisting of button, bobbin, needle, pin, eye, hook and fastener.
 - 60. A carrier according to any of claims 1 to 20, comprising a tool therein.
 - 61. A carrier according to claim 60, wherein said tool comprises a domestic tool.

- 62. A carrier according to claim 61, wherein said domestic tool is selected from the group consisting of can opener, bottle opener, ring-pull opener, scissors, knife, fork and spoon.
- 5 63. A carrier according to claim 60, wherein the tool comprises a home maintenance tool.
 - 64. A carrier according to claim 63, wherein said home maintenance tool is selected from the group consisting of nail, screw, pin, wire, screwdriver, knife, brush, spanner, ruler and marker.
 - 65. A carrier according to any of claims 1 to 20, comprising stationery therein.
- 15 66. A carrier according to claim 65, wherein said stationery is selected from the group consisting of pencil, pen, ruler, crayon, eraser, marker, stencil, protractor, compass and paper.
- 67. A carrier according to any of claims 1 to 20, comprising an adhesive 20 therein.
 - 68. A carrier according to claim 67, wherein said adhesive bonds materials selected from the group consisting of paper, plastic, wood, rubber, glass and metal.
 - 69. A carrier according to any of claims 1 to 20, comprising an agrochemical therein.
- 70. A carrier according to claim 69, wherein said agrochemical is selected from the group consisting of herbicide, insecticide, fungicide, rodentocide, nematocide, acaracide and plant growth regulator.
 - 71. A carrier according to any of claims 1 to 20, comprising a plant seed therein.

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- 72. A carrier according to claim 71, wherein said seed is derived from plants selected from the group consisting of monocotyledonous and dicotyledonous plants.
- 5 73. A carrier according to any of claims 1 to 20, comprising a contraceptive therein.
 - 74. A carrier according to claim 73, wherein said contraceptive is either a contraceptive device or a contraceptive drug.
 - 75. A carrier according to claim 74, wherein said contraceptive device is selected from the group consisting of condom, diaphragm, sponge and coil.
- 76. A carrier according to claim 74, wherein said contraceptive drug is selected from the group consisting of spermacide, estrogen, ethinyl estradiol, progesterone, levonorgestrel and norgestrel.
 - 77. A carrier according to any of claims 1 to 20, comprising a medical instrument therein.
 - 78. A carrier according to claim 77, wherein said medical instrument is selected from the group consisting of scalpel, thermometer and syringe.
- 79. A carrier according to any of claims 1 to 20, comprising laboratory equipment therein.
 - 80. A carrier according to claim 79, wherein said equipment is selected from the group consisting of dispenser tip, microbial filter, filter paper, aseptic container, petri-plate, vial, test tube, tissue-culture vessel and pipette.
 - 81. A carrier according to any of claims 1 to 20, comprising a catemenial product therein.
- 82. A carrier according to claim 81, wherein said catemental product comprises a tampon.

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- 83. A carrier according to any of claims 1 to 20, comprising nicotine therein.
- 5 84. A carrier as substantially herein described with reference to the accompanying drawings.
 - 85. An inhalation device as substantially herein described with reference to the accompanying drawings.
 - 86. A carrier according to any of claims 1 to 23, wherein the retainer consists of a pocket or hole.

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